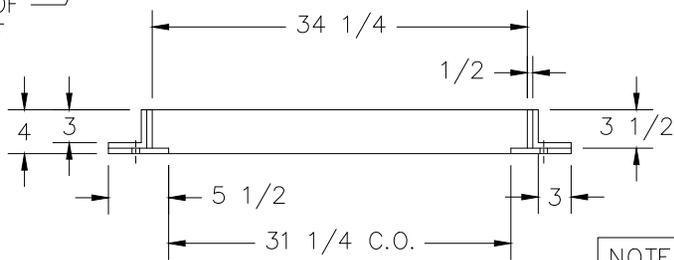
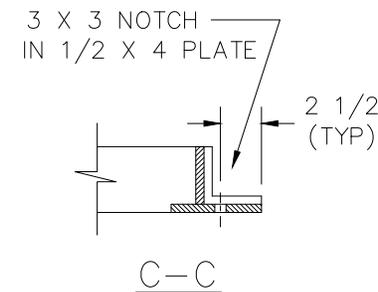
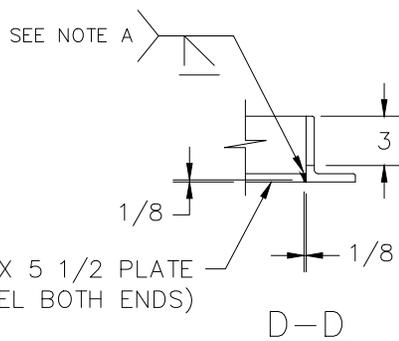


REMOVE 3 X 3 OF VERTICAL LEG OF ANGLE (TYP)



NOTE A:
WELD 1/2 X 5 1/2 PLATE & 1/2 X 4 PLATE TO L4 X 3 X 1/2 BEFORE WELDING 1/2 X 3 1/2 PLATE



- NOTES:**
- 1- MATERIAL: STEEL A36, HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A-123
 - 2- APPROXIMATE WEIGHT: 170 LBS.

REF: STANDARD NO. MD 374.04 & MD 374.05

MARYLAND DEPT. OF TRANSPORTATION

U.S.F. FABRICATION INC.
HIALEAH, FLORIDA

MODIFIED SINGLE FRAME
STEEL GALVANIZED

REV.	DATE	BY	CHK.	DESCRIPTION
2	4/8/19	DAV	DAV	ADDED 1/2 PLATES TO PLASMA TEMPLATE
1	2/14/19	DAV	DAV	UPDATED DRAWING FORMAT

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
BREAK ALL SHARP CORNERS & EDGES TO 0.01
TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES = ± 1/16
1/16 = ± 1/32
1/32 = ± 1/64

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DRAWN BY: D.B.	SCALE: 1=12	SHEET: 1 OF 2	DATE: 11/29/05
APP'D BY: D.B.	DWG. NO: 1000120236	SHEET SIZE: C	REV: 2

1/2 X 5 1/2 PLATE (BEVEL BOTH ENDS)