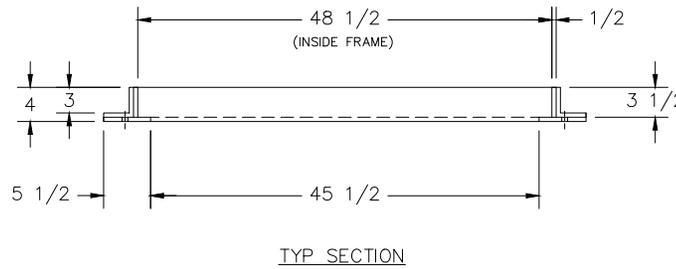
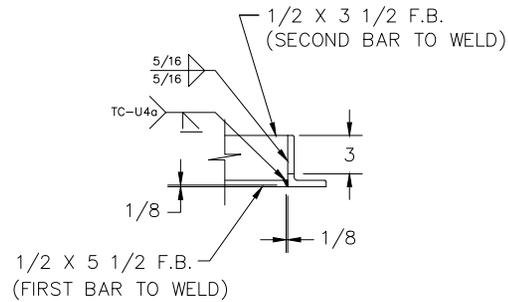
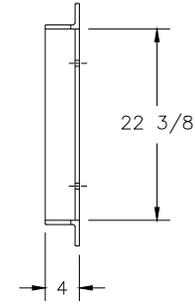
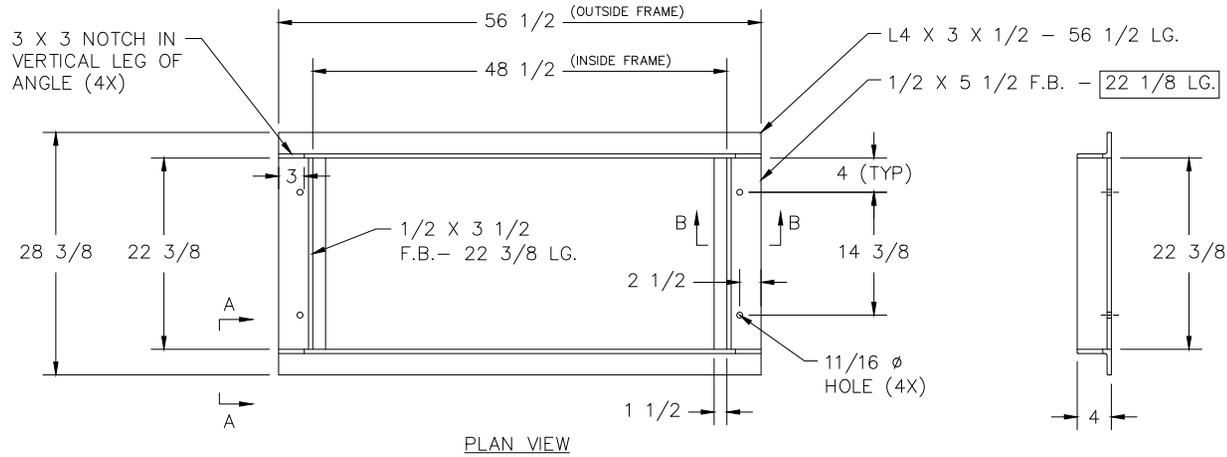
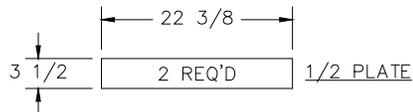
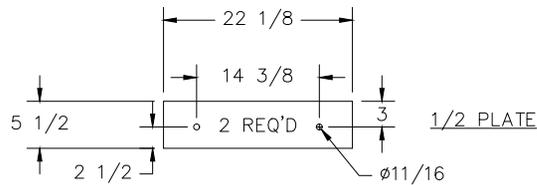


B-B



FRAME DETAIL



PLASMA TEMPLATE  
MATERIAL: STEEL A36

NOTES:

- 1- MATERIAL: STEEL A36, HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A-123
- 2- APPROXIMATE WEIGHT: 170 LBS.
- 3- IF CAST PER MDDOT REQUIREMENTS GRATE AND FRAME SUPPORT HS-25 LOADS.

REV.	DATE	BY	APP'D	DESCRIPTION
4	5/17/19	C.R.	C.R.	ADDED NOTE # 3.
3	12/10/18	C.S.	C.S.	ADDED STANDARD NRM TYPE INLET IN TITLE BLOCK
2	12/07/18	C.S.	C.S.	CHANGED WELDING SYMBOLS AS PER CUSTOMER REQUEST
1	11/16/18	C.S.	C.S.	UPDATED DWG# 86626 WITH THE NEW 10-DIGIT NUMBER

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M

BREAK ALL SHARP CORNERS & EDGES TO 0.01

TOLERANCES UNLESS OTHERWISE SPECIFIED:

INCHES = ± 1/16  
1/16 = ± 1/32  
1/32 = ± 1/64

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STANDARD No. MD-374.12 AND MD-374.13  
STANDARD NRM TYPE INLET

MARYLAND DEPARTMENT OF TRANSPORTATION

U.S.F. FABRICATION INC.  
HIALEAH, FLORIDA

FRAME  
STEEL GALVANIZED

DRAWN BY: DAV SCALE: 1=12 SHEET: 1 OF 1 DATE: 8/6/14  
APP'D BY: DAV DWS. NO: 1000113838 SHEET SIZE: C REV: 4