



NOTES:
 1-FRAME TO BE SQUARE, FLAT AND TRUE.
 2-STRUCTURAL STEEL SHALL BE A.S.T.M. A-36
 3-FRAME TO BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH A.S.T.M. A-123.
 4-APPROXIMATE WEIGHT AFTER GALVANIZED: 275 LBS.

REV.	DATE	BY	CHK.	DESCRIPTION
1	8/8/19	LE	LE	ADDED TOLERANCE ON FRAME BY NCR# 4359

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
 BREAK ALL SHARP CORNERS & EDGES TO 0.01
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 INCHES = ± 1/16
 1/16 = ± 1/32
 1/32 = ± 1/64

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STANDARD No. MD-374.02 AND MD-374.03

MARYLAND DEPARTMENT OF TRANSPORTATION



U.S.F. FABRICATION INC.
 HIALEAH, FLORIDA

STANDARD DOUBLE FRAME, STEEL

DRAWN BY: DB/JM	SCALE: 1:12	SHEET: 1 OF 2	DATE: 05/14/18
APP'D BY: JM	DWG. NO.: 1000086303	SHEET SIZE: C	REV: 1

REF# 42749