



- NOTES:
- 1- MATL: STEEL, HOT DIP GALVANIZED AFTER FABRICATION.
 - 2- LOADING: NON-TRAFFIC.
 - 3- USED WITH 6678 GRATE.
 - 4- APPROX FRAME WEIGHT: 54 LBS. ±5%

LOUISIANA TYPE - N



U.S.F. FABRICATION INC.
HIALEAH, FLORIDA

FRAME WELD 6677 GLV

REV.	DATE	BY	APP'D	DESCRIPTION
2	1/10/22	LE	LE	UPDATED DWG FOR ECO 22-042
1	02/26/16	ALJ	ALJ	UPDATED TITLE BLOCK

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
BREAK ALL SHARP CORNERS & EDGES TO 0.01
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL
INCHES = ± 1/16
1/16 = ± 1/32
1/32 = ± 1/64

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OWN. BY: MAC/ALJ	SCALE: 1=8	SHEET: 1 of 2	DATE: 8/6/15
CHK. BY: ECS/ALJ	DWG.# 100001048	SHEET SIZE: B	REV: 2