



Access Doors and Pump Station Accessories



**Fabricating Solutions
Since 1916**



Manufacturing the most complete line of aluminum, steel and stainless steel access doors and pump station accessories.

FLOOR DOORS



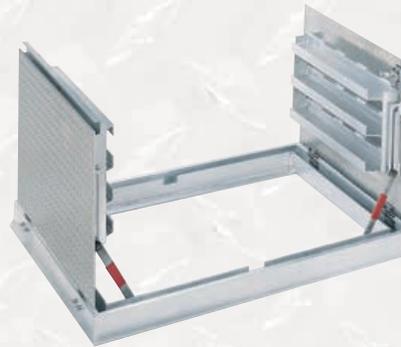
TYPE: APS (single leaf) APD (double leaf)
LOADING: Pedestrian 300 PSF
FRAME: Angle type (cast-in)*
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Strictly pedestrian traffic locations (non-waterproof)
 *Retrofit frames are available for bolting to the existing structure.



TYPE: TPS (single leaf) TPD (double leaf)
LOADING: Pedestrian 300 PSF
FRAME: Trough type (cast-in)
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Strictly pedestrian traffic locations where water is to be prevented from entering the vault area.



TYPE: AHS (single leaf) AHD (double leaf)
LOADING: AASHTO H20-44
FRAME: Angle type (cast-in)
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Off-street locations that may occasionally receive H20 wheel loads (non-waterproof)



TYPE: THS (single leaf) THD (double leaf)
LOADING: AASHTO H20-44
FRAME: Trough type (cast-in)
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Off-street locations that may occasionally receive H20 wheel loads where water is to be prevented from entering the vault area.



TYPE: DT-AHS (single Leaf), DT-AHD (double leaf)
LOADING: AASHTO H20-44
FRAME: Angle type (cast-in)
MATERIAL: Galvanized steel
APPLICATION: For two-lane (opposing traffic) residential streets where posted speed limit is 35 mph (also available are the P-AHS & P-AHD for parking lots where posted speed is 15 mph or less)



TYPE: SRR-I*
LOADING: Standard pedestrian 150 PSF
FRAME: Special angle frame with internal flange & gasket (bolts to the existing structure)
MATERIAL: Aluminum, stainless steel
APPLICATION: Access hatch for roofs & reservoirs with internal flange and padlock staple.
 *Also available as SRR-E with external flange and padlock staple.

STANDARD FEATURES

- 316 Stainless Steel Slamlock (all H20 doors)
- 316 Stainless Steel Hardware & Hinges
- 316 Stainless Steel Hold-Open Arm
- Odor Reduction Gasket (aluminum trough doors)
- Written 5 Year Warranty (steel doors)
- Written 10 Year Warranty (aluminum doors)
- Integral Anchor Flange (or welded anchor)
- Staple for Padlock (all pedestrian doors)
- Protective Vinyl Covering (aluminum cast-in doors)
- Flush Lifting Handle
- Tamper Resistant Fasteners

FLOOR DOORS (CONT.)



TYPE: W-APS*
LOADING: 1560 PSF (25 feet head of water)
FRAME: Special angle frame with gasket (cast-in)
MATERIAL: Aluminum, galvanized steel and stainless steel
APPLICATION: Strictly pedestrian traffic locations where the door must be floodtight/gastight.
 *Door is also available as a W-AHS for AASHTO H20-44 wheel loads (occasional traffic only)



TYPE: FPS
LOADING: 625 PSF (10 feet head of water)
FRAME: Special angle frame with gasket (bolts to the existing structure)
MATERIAL: Aluminum, galvanized steel and stainless steel
APPLICATION: Strictly pedestrian traffic locations where the door must be floodtight/gastight.



TYPE: BPS (single leaf)
LOADING: Standard pedestrian 300 PSF
FRAME: Cover bolts to the existing structure. Integral door has angle type frame.
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Strictly pedestrian traffic locations.



TYPE: BPC (single leaf)
LOADING: Standard pedestrian 300 PSF
FRAME: Cover bolts to the existing structure.
MATERIAL: Aluminum, steel (painted or galvanized) and stainless steel
APPLICATION: Strictly pedestrian traffic locations (non-waterproof).



EMERGENCY EXIT DOORS

These doors are designed for emergency egress from rapid transit systems, tunnels or other underground areas in emergency situations.



ALH:
 These doors are designed for easy opening and load rating up to 281 PSI (Per FAA AC 150/5320-6c or prevailing local specifications).

AVAILABLE OPTIONS

- Special Coatings (epoxy, anodized, galvanized, etc.)
- Odor Reduction Gasket (steel trough doors)
- Debris Gasket (aluminum trough doors)
- Bituminous Coating (aluminum doors)
- Reading Lids (pedestrian doors)
- Noise Cushion (aluminum APS & APD)
- Stainless Steel Safety Chains
- Keyed Cylinder Lock
- Recessed Padlock
- Open or Enclosed Springs
- Gas Shocks
- Fiberglass Insulation
- Slip Resistant Surface
- Milled Lettering
- Nutrail Channel
- Frame Skirts
- Safety Net
- Bolt-on Springs
- Safety Grates

PUMP STATION ACCESSORIES

We manufacture a complete line of accessories for pump stations including cable holders, control panel pedestals, guide rail supports, anchor bolts and debris baskets.



PORTABLE HOISTS

Available in 500, 1,000 and 2,000 lb lifting capacities. Available in Galvanized or Stainless Steel.



LADDERS

Available in Aluminum, Steel and Stainless Steel. Serrated rungs. Optional single or dual extension posts for safe access and egress.



MIXER MASTS

Available in 304 or 316 Stainless Steel.

ABOUT US

OUR COMMITMENT



In order to develop a culture of continuous improvement, USF Fabrication, Inc. has embarked on a LEAN Journey and we have embraced LEAN practices - not only in our manufacturing facilities, but throughout our organization. This will allow us to develop processes and procedures that will insure we continue to be a low cost producer, while improving our quality and providing unparalleled products and service for many years to come.

OUR PEOPLE



Like any successful company USF Fabrication, Inc. considers our people the most valuable asset we have. When you call our toll free number you will speak to friendly and knowledgeable people who can assist you with quotes, drawings, and answer any technical questions about our products. USF Fabrication employs regional sales managers throughout the United States that are there to assist our distributors, engineers and municipalities with product applications, and specifications and who stand ready to assist in the field when the need arises. **From our receptionist to our shipping department, every employees goal is to exceed our customers expectations when it comes to service.**

OUR FACILITIES



USF Fabrication's manufacturing facilities, in Hialeah, FL, and Ogden, UT, have over 150,000 sq. ft. of combined manufacturing space. This allows us to provide our customers with the best lead times and transportation costs in the industry. With our state of the art equipment we can offer many services that our competitors cannot including custom fabrication for OEM accounts and shearing, bending, rolling and burning services and Robotic Mfg.

Looking Toward The Future...

A Message from Alex DeBogory, Jr.



The origins of our company date back to 1916 when Alex DeBogory Sr. established a company near downtown Miami known as the 7th Street Bicycle Repair and Welding Company.

He believed in the axiom that "A solid foundation is a prerequisite to build". This is true in every type of construction or project, it is also true when building a business. Alex DeBogory, Sr. recognized that quality products, superior craftsmanship and outstanding customer service would serve as the hallmark for this foundation.

This philosophy has been the trademark that allowed a small bicycle repair shop to develop into the four distinct companies that we are today.

US Foundry & Mfg. Corp (Inc. 1937) Formerly known as The 7th Street Bicycle Repair & Welding Company (1916-1920), U.S. Welding & Iron Works (1920-1937):

United Concrete Products (formerly U.S. Precast Corp. (Inc. 1970))

Florida Lift Stations Corp. (Inc. 1980)

USF Fabrication, Inc. (Inc. 1996)

As the companies and divisions grew, we knew we could better serve our customers by creating new companies with names that would better identify their individual products and services. Additionally, this would enable each business and its employees to gain their own pride and identity.

In August of 1996, the Fabrication Division of US Foundry & Mfg. Corp. became USF Fabrication, Inc. and relocated to a modern new manufacturing facility. The company consists of four divisions: Aluminum Floor Access Door Division, Steel Fabrication Division, Steel Grating Division and Rolling Division.

As we lead our industry in the 21st century, USF Fabrication, Inc. remains proud of our humble beginnings. We will continue to "Set the Standard" by investing in our people and technology, to facilitate continuous improvement of our existing products, and the development of new ones so we may better serve our customers and their needs.

The four generations of the DeBogory family thank you for affording us the opportunity to grow and serve you.

Great Oaks From Little Acorns Grow



Original Plant - 1916



Hialeah, FL Plant - 1996



Ogden, UT Plant - 2007

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